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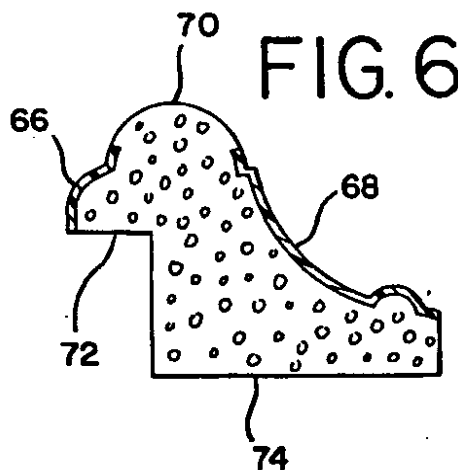
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(54) **Extrusion product with decorative enhancement and process of making the same**

(57) The present invention provides a process for forming by extrusion a profile of extrudable foamable material having a hard skin surface (66,68) on a portion of the foamed profile and a decorative enhancement on another portion (70) of the profile. The decorative en-

hancement is formed integrally with the profile by use of an embossment technique on the profile (70) before the extrusion material sets and hardens. The profile may be used in applications such as picture frames as well as door, wall and window moldings.



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EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	US 3 900 544 A (JOHNSON KEITH G ET AL) 19 August 1975 * column 3, line 26 - line 31; figures * * column 2 *	1-4,6-8, 10,11, 14-18	B29C44/22 A47G1/06 B29C44/56 B29C44/50
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A	DE 36 40 345 A (DOELLKEN & CO GMBH W) 9 June 1988 -----		
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			A47G B29C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 7 November 1996	Examiner Pipping, L
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>& : member of the same patent family, corresponding document</p>			

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